Output:

Motor X Direction - 55

Motor Y Direction - 61

Motor Z Direction - 48

Motor X Step - 54

Motor Y Step - 60

Motor Z Step - 46

Input:

X endstop

Max - 3

Min - 2

Y endstop

Max - 14

Min - 15

Z endstop

Max - 18

Min - 19

Calibration - 45

Joystick Analogue Up and Down - 59

Joystick Analogue Left and Right - 63

White Button - 47

Blue Button - 32